

ACRYLOC® SATIN ENAMEL

PRODUCT TYPE

Enamels

PACKAGING

4L & 10L Steel Pail

NOMINAL WEIGHT

5.6kg, 14kg respectively

DESCRIPTION

Acryloc® *Satin Enamel* is a superior quality, interior & exterior turps based paint, highly recommended for interior and exterior doors, architraves, skirting boards and the like throughout the home, office or workspace. Easy application gives a smooth finish every time. *Acryloc Satin Enamel* is suitable for most internal surfaces including, hard plaster, fibre cement sheet, masonry, wood, MDF and primed steel, including areas normally susceptible to mould/mildew.

FEATURES & BENEFITS

- Satin Finish (50% gloss)
- Excellent Adhesion
- Easy to Apply
- High Hiding Power
- No Lead
- No Mercury
- Can be Tinted
- Turps Clean Up

SUBSTRATE PREPARATION - paint will not adhere to a surface that is dirty.

- Priming with Acryloc All Purpose Undercoat is recommended on most surfaces to provide a basecoat.
- Bare timber must be coated with Acryloc Timber Primer.
- Areas not to be coated should be masked and protected
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt, efflorescence, and any loose or flaking material
- Fill nail holes, cracks, etc. with appropriate patching material. Sand smooth and remove dust.
- Satin surfaces must be sanded flat before painting to provide a key. Spot prime bare areas as for new surfaces.
- Previously painted surfaces must be washed down with sugar soap and rinse with clean water.
- Allow Cast concrete 12 weeks and hard plaster 6 weeks to cure and dry before priming.

Important Notes

- *Acryloc Satin Enamel* is NOT suitable for use on unprimed MDF or Fibreboard

APPLICATION

- Mix thoroughly with a broad, flat stirrer, using an upward lifting action and check that the colour (if tinted) is correct before commencing work.
- Thinning is not generally required but thinning with turps may be required when spraying.

Method

- Apply full even coats by brush, spray or roller. Use a 9-11 thou spray tip with Airless spray.
- A fine nap (6mm) or sponge roller is recommended.
- Care should be taken to keep *Acryloc Satin Enamel* off windows and adjacent surfaces that are not to be coated.
- Application should be carried out on a day with temperatures above 10°C and below 32°C.

Clean-Up

- Clean up with Turps

OTHER CONSIDERATIONS**Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for *Acryloc Satin Enamel*

TECHNICAL DATA

APPLICATION METHODS	Roller, Brush, Spray		
SPECIFIC GRAVITY (NOMINAL)	1.4		
THEORETICAL COVERAGE	Up to 16 m ² /L per coat, depending on surface		
WET FILM THICKNESS (RECOMM)	60-80 microns per coat sprayed or 1 good roller / brush coat		
DRY TIME (25°C & 50% RH) (APPROX)	Tack Free	Recoat/ Overcoat	Fully Dried
	N/A	hours	24 hours
NO. OF COATS	2 coats are recommended		
GLOSS LEVEL	Satin (50% gloss)		
SOLVENT FOR CLEANING	Turps		
FLAMMABILITY	Flammable		

SAFETY & HANDLING

Refer to **MSDS for Acryloc Satin Enamel** before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

When working with **Acryloc Satin Enamel** observe the usual precautions for handling turps based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

Ingestion If swallowed, wash out mouth with water. Do NOT induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor Treat symptomatically

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