

ACRYLOC[®] ALL PURPOSE UNDERCOAT

PRODUCT TYPE

Paints & Coatings

PACKAGING

4L Steel Pail

NOMINAL WEIGHT

6 kg

DESCRIPTION

Acryloc *All Purpose Undercoat* is a superior quality, turps based interior & exterior primer, highly recommended for doors, architraves, skirting boards and similar surfaces throughout the home, office or workspace.

Acryloc *All Purpose Undercoat* must be overcoated, either with an Acryloc Enamel or with an appropriate Acryloc water based paint.

FEATURES & BENEFITS

- Excellent Adhesion
- Easy to apply
- No Lead
- No Mercury

COATING SYSTEM

- ↳ Prime (exterior timber)
Acryloc Timber Primer
- ↳ Undercoat
All Purpose Undercoat

SUBSTRATE PREPARATION - paint will not adhere to a surface that is dirty.

- Areas not to be coated should be masked and protected

New Unpainted Surfaces

Fill nail holes, cracks and imperfections with an appropriate patching material and sand smooth.

Remove dust and make sure that the surface is clean, sound and free from contaminants such as oil, mould release, silicone, grease and efflorescence.

Bare Exterior Timber:

Apply one coat of Acryloc Timber Primer.

Previously painted surfaces

Wash down with sugar soap and rinse with clean water.

Check for soundness of the original coating, remove any loose or flaking paint, fill holes and cracks and sand to an even finish.

Gloss or Semi-Gloss finishes must be completely dulled by sanding.

Spot prime bare areas as recommended for new surfaces above.

APPLICATION

- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, before commencing work.
- Thinning is not usually required though thinning with turps may assist when spraying.

Method

- Apply one full even coat of Acryloc *All Purpose Undercoat* by brush, spray or roller.
- A fine nap (6mm) or sponge roller is recommended. Use a 9-11 thou spray tip with Airless spray.

Important Notes

- Care should be taken to keep Acryloc *All Purpose Undercoat* off windows and adjacent surfaces that are not to be coated.
- Application should be carried out on a day with temperatures above 10°C and below 32°C.
- Acryloc *All Purpose Undercoat* is NOT suitable for use on unprimed exterior timber or Bare Steel

Clean-Up

- Clean up with Turps

OTHER CONSIDERATIONS**Shelf-Life – Unopened Containers**

Maximum two (2) years from date of manufacture when stored correctly

Transport & Storage

Pails should not be stacked more than three (3) high during transportation and must be transported upright

Store in a cool place, upright, out of direct sunlight and above 4°C

For further information refer to **MSDS** for All Purpose Undercoat

TECHNICAL DATA

| | | | |
|--------------------------------------|---|------------------|-------------|
| APPLICATION METHODS | Roller, Brush, Spray | | |
| SPECIFIC GRAVITY (NOMINAL) | 1.5 | | |
| THEORETICAL COVERAGE | 10-12 m ² /L per coat, depending on surface | | |
| WET FILM THICKNESS (RECOMM) | 80-100 microns per coat sprayed or 1 good roller / brush coat | | |
| DRY TIME (25°C & 50% RH) (APPROX) | Tack Free | Recoat/ Overcoat | Fully Dried |
| | N/A | 24 hours | 24 hours |
| NO. OF COATS | 1 coat is recommended | | |
| GLOSS LEVEL | Flat | | |
| SOLVENT FOR CLEANING | Turps | | |
| FLAMMABILITY | Flammable | | |

SAFETY & HANDLING

Refer to MSDS for *All Purpose Undercoat* before use. For further information on Material Safety Data Sheets, call the Acryloc Tech – Info line on **1300 661 745** or visit **www.acryloc.com.au**

When working with *All Purpose Undercoat* observe the usual precautions for handling turps based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water

Full pails are HEAVY. Wear protective footwear and seek assistance if necessary.

FIRST AID MEASURES

Ingestion If swallowed, wash out mouth with water. Do NOT induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye Wash with copious amount of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor Treat symptomatically

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